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## (54) WATER-BASED INK FOR INK JET RECORDING

## (57) Abstract:

PROBLEM TO BE SOLVED: To obtain a water-based ink for ink jet recording, excellent in accuracy in the jetting direction and properties, of filling and feeding the ink to a nozzle and capable of carrying out the high-grade printing at a high speed by respectively regulating contact angles with an ink discharging nozzle surface and an ink flow passage materials.

SOLUTION: This water-based ink for ink jet recording is obtained by regulating contact angles at 25°C so as to respectively provide "30° and 250° with an ink discharging nozzle surface and an ink flow passage materials. The ink is prepared by including, e.g. a compound of the formula  $R_1$ -O-(CH<sub>2</sub>CH<sub>2</sub>O)<sub>h</sub>CH<sub>2</sub> COOM [ $R_1$  is a 6-14C (branched) alkyl; M is an alkali metallic ion, a quaternary ammonium, a quaternary phosphonium or an alkanolammonium; (h) is 3-12] or a compound of the formula [ $R_2$  is a 5-7C (branched) alkyl)] in an amount of 0.05-10M.% based on the total amount of the ink therein.

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CH,COO- R, | MO,SCHCOO- R: